Wednesday, 3/29/2006 6:56:59 AM Linda Lacelle Hear

Process Sheet

Customer Job Number : 26385

: CU-DAR001 Dart Helicopters Services

Type

: 10498 : N/A

: 3/29/2006 S.O. No. : N/A This Issue : NC Prsht Rev.

: MA First Issue

: 26207 Previous Run

Written By

Checked & Approved By

Comment

02.11.28 Est Rev: D 06-03-21

As Per Rev C JLM

: SEE COMMENT BELOW

: LANDING GEAR

Reformat KJ

Drawing Name

: WEB

: D2739 Part Number D2739 REV C **Drawing Number**

Project Number : N/A **Drawing Revision** : NIA Material

: 4/5/2006 **Due Date**

Each

Additional Product

Estimate Number

P.O. Number

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

D26005108

Extrusion 'I Beam' thin



Comment: Qty.:

1.0000 Each(s)/Unit

Total:

8.0000 Each(s)

Extrusion 'I Beam' thin

Qty Part Number Description Batch

1 D2600-5

Web 13 24416

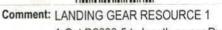
2.0

LANDING GEAR 1

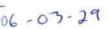
LANDING GEAR RESOURCE 1

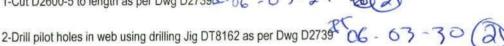




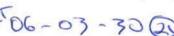


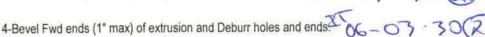
1-Cut D2600-5 to length as per Dwg D27398 06 - 03 - 29





3-Use uni-bit to open holes to finish size as per Dwg D2739. TO6 - 03 - 30 (2)





5-Dbur 2 06-03-30 (21

6-Use a red or black lead-free paint pen to write the part number and batch number in the middle of each

3.0

QC5

INSPECT WORK TO CURRENT STEP







Comment: INSPECT WORK TO CURRENT STEP

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W/O:			WORK ORDER O	HANGES				
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Category:	NCR: Yes	No DO	A. 9	Date: 🔿	Goylet.

QA: N/C Closed: ____ Date: ___

NCR:	CR: WORK ORDER NON-CONFORMANCE (NCR)							
DATE STEP		Description of NC		Corrective Action Section I	3	Verification	Annual	Approval QC Inspector
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	

NOTE: Date & initial all entries

Date: Wednesday, 3/29/2006 6:56:59 AM User: Linda Lacelle **Process Sheet** Drawing Name: WEB Customer: CU-DAR001 Dart Helicopters Services Part Number: D2739 Job Number: 26385 Job Number: Description: Seq. #: Machine Or Operation: HAND FINISHING RESOURCE #1 HAND FINISHING1 4.0 Comment: HAND FINISHING RESOURCE #1 Ix 06-04-01 (18) Acid etch and Alodine as per QSI 005 4.1 INSPECT POWDER COAT/CHEMICAL CONVERSION 5.0 QC3 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION PACKAGING RESOURCE #1 6.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Location (IT 7.0 Comment: DOCUMENT CONTROL <u>\$ 06/04/04</u> U 26.04.04 Inspection Level 21 Job Completion

Page 2

Form: rprocess

Dart Aerospace Ltd

W/O:			WORK ORDER CHANG	GES	3			Printer Trap
DATE	STEP	PRO	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			and the second second	4				
		SS - SP -		I				
Part No	:	PAR #:	Fault Category:	NCR: Yes	No DQA	٨:	Date:	5-

QA: N/C Closed: ____ Date:

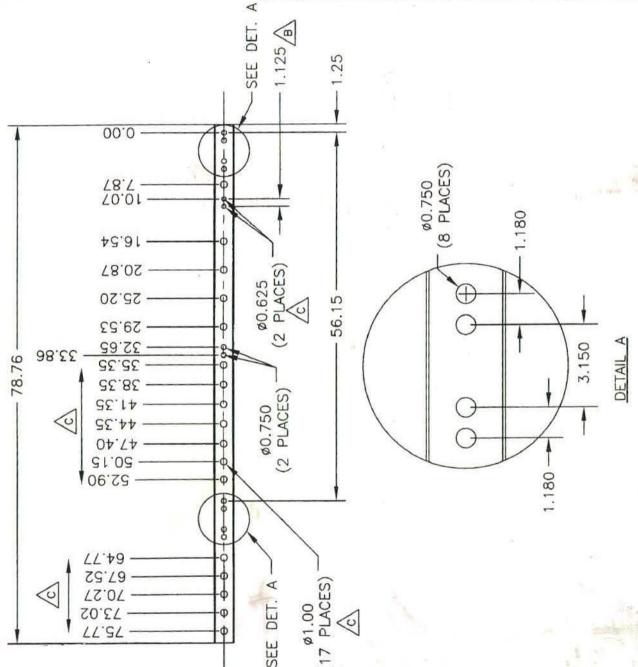
NCR:	224		WORK ORDE	ER NON-CONFORMAN	CE (NCR)	F 1.		14
	Description of NC		Corrective Action Section B	3	Verification	Approval	Annroyal	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspecto
						_		
							-	4
						- 16	-	18 P

NOTE: Date & initial all entries



DESIGN PH	DRAWN BY	DART AEROSPACE USA, INC.
CHECKED	APPROVED	DRAWING NO. REV. C D2739 SHEET 1 OF 1
DATE 06.01.05	STATE BUILDING	TITLE SCALE WEB 1:15
A	98.04.16	NEW ISSUE
В	98.11.18	CHANGE HOLES FOR COMPATABILITY WITH AIRCRUISER FLOATS
С	06.01.05	ADD/MOVE HOLES FOR COMPATABILITY W/APICAL FLOATS

RELEASED



ALL DIMENSIONS ARE IN INCHES TOLERANCES ARE PER DART QSI MATERIAL FINISH: D2739 WEB €300 +

018 UNLESS OTHERWISE NOTED

ACID ETCH, ALODINE PER DART QSI 005 4.1

MAKE FROM D2600-5 EXTRUSION

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Dart Ae	rospac	e Ltd					
W/O:	4 78	WORK ORDER CH	ANGES				
DATE S	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #: Fault Category:	NCR: Ye	s No DQ	A:	_ Date: _	
			QA:	N/C Close	d:	_ Date: _	
NCR:		WORK ORDER NON-CONFO	PRMANCE (NO	R)			

NCR:			WORK ORD	ER NON-CONFORMAN	CE (NCR)			
		Description of NC		Corrective Action Section	В	Verification	A	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
					Y)			
Jan .								-
					-			

NOTE: Date & initial all entries